Attribute, Test, Error(s) & Criteria	Sampling Parameters	Universe	Potential Sampling Frame(s)	Evaluation of Compliance Testing & Actions Needed
Attribute:	Approach:	9802.00.60 line	Customs' Records:	Necueu
Did the metal articles exported for processing qualify under the	attribute	items on	9802.00.60 Line	I OI Compliance Potes 0/
Subheading 9802.00.60 HTSUS in accordance with 19 CFR	estimation			LOL Compliance Rate:%
10.9?		Customs entries	Items	Systemic/Non Systemic on Decuming Emerg?
10.9?	sampling	made during the	I autaula Daaauda.	Systemic/Non-Systemic or Recurring Errors?
Took (Drives over Avadit Stores).	using the	importer's last	Importer's Records:	- If systemic, recommend importer correct cause
Test (Primary Audit Steps):  (1) Determine eligibility for each sampled item.	average error rate (point	completed fiscal	Inventory of 9802.00.60 Articles	of error(s).
a) Verify that the article exported meets the definition of	estimate) for	year	9802.00.00 Afficies	If recurring, project the effect and recommend
"metal" and no drawback was claimed.	evaluating			collection of unpaid duties and fees.
b) Verify Determine that imported metal articles were				- If non-recurring, recommend collection of duties
· · · · · · · · · · · · · · · · · · ·	compliance			and fees on identified errors, if applicable.
Manufactured in the U.S. and then exported for	Confidence			
further processing at a foreign plant	Confidence Level:			ÿ LOL Error Rate £5%
• Returned to the U.S. for further processing	95%			<ul> <li>If internal controls were documented,</li> </ul>
• Processed in the U.S. after return.	95%			compliance is at an acceptable level for
c) Ascertain that foreign processing operations qualified	Compling			9802.00.60.
for HTSUS 9802.00.60. treatment.	Sampling Error			<ul> <li>If internal controls were not documented,</li> </ul>
d) Obtain and verify the importer's support for	(Precision):			coordinate with the Account Manager to help
Total value of the imported article	'			company develop a CIP.
<ul> <li>Nondutiable value claimed under HTSUS</li> </ul>	±5%			
9802.00.60.	(10% range)			ÿ LOL Error Rate > 5%
(2) Determine if the company's internal control policies and	Anticipated			Apply materiality criteria. (CAT Kit Exhibit 32)
procedures for 9802.00.60 were	Error Rate:			inpply materiality effectia. (CITI the Emilion 32)
<ul> <li>Documented, and</li> </ul>	5%		Sampling Frame:	Materiality Compliance Rate:%
<ul> <li>Produced accurate 9802.00.60 entries.</li> </ul>				Materiality Compliance Rates
E				ÿ Materiality Compliance Rate is acceptable
Errors:			W-11-4-4 C	- If internal controls were documented,
Metal articles were not manufactured in the U.S. or not			Validated Sample:	compliance is at an acceptable level for
exported for further processing			****	9802.00.60.
Metal articles were not returned for further processing			ÿYes	<ul> <li>If internal controls were not documented,</li> </ul>
Metal articles were not processed in U.S. after return			ÿNo	coordinate with the Account Manager to help
<ul> <li>Foreign processing does not qualify for 9802.00.60</li> </ul>			_ ~.	company develop a CIP.
treatment			Frame Size:	l start and a start and a
Total value of imported articles including nondutiable				ÿ Materiality Compliance Rate is unacceptable
value is not correct				- If materiality error rate is not acceptable,
The importer is unable to provide adequate support or				importer compliance for 9802.00.60 is not
information for the 9802.00.60 claim.			Sample Size:	acceptable. Coordinate with the Account
				Manager to help company develop a CIP.
Criteria for Testing (Statistical Sample or 100% Review):				istanager to help company develop a Cit.
ÿ CAT determines that the trade area is a high risk trade area.				Prepare results sheet and refer to the
$\ddot{y}$ Trade area ≥ \$10,000,000.				Enforcement Evaluation Team (EET) if findings
				meet the EET impact level for referral.
	1	l	l	meet the EET impact level for referral.